

1. You must chamfer or clean edges of HDPE pipe before assembly.
2. Loosen the nut by turning it approximately 3 or 4 turns.
3. Push in the pipe to the first stop (you have reached the seal.)
4. Push further until you have reached the bottom of the fitting.
5. Tighten the nut by hand. If using large pliers for final tightening, do not overtighten.

Notes:

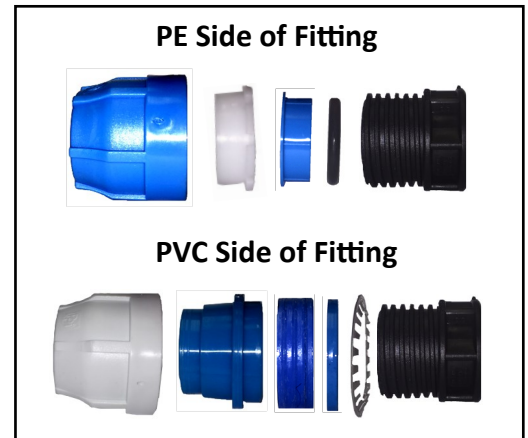
- HDPE Side - Blue Nut
- PVC Side - White Nut
- The Compression PVC to HDPE Fitting is shipped hand tight only on the HDPE side.
- Manifold is for left or right use. Put PVC plug in the side not needed – plug is furnished.



PE4E-PVC4E
3/4" PE X 3/4" PVC ELBOW



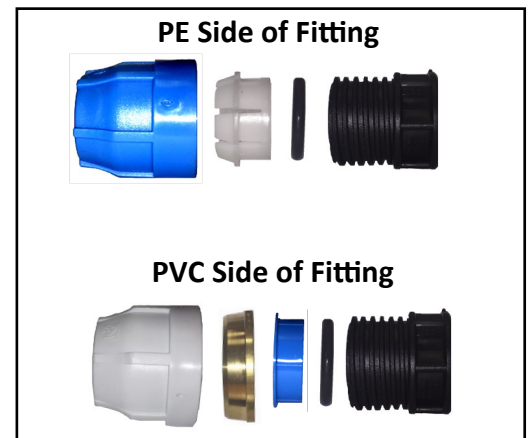
PE4C-PVC4C
3/4" PE X 3/4" PVC COUPLING



PE5E-PVC5E
1" PE X 1" PVC ELBOW



PE5C-PVC5C
1" PE X 1" PVC COUPLING



PE6E-PVC6E
1-1/4" PE X 1-1/4" PVC ELBOW



PE6C-PVC6C
1-1/4" PE X 1-1/4" PVC COUPLING

